

AFDE200/230 - AFD205 - AFD215

	FUNCTION	ORDER CODE	FEATURES	PART NO.	RECOMMENDED SPEED RANGE
	High Speed Output Spindle	K42	Collet Chuck can be fitted to any AFDE200 to step up speed by 4.28 : 1. Note: Max. allowable speed 27000 rpm. See page 29 for collets.	375263	≤ 5250 rpm
	Collet Chuck	K2	See page 31 for range of collets.	357183	≤ 18800 rpm
	No. 1 Jacobs Taper Output Spindle	K32	No. 1 Jacobs Taper and for use with chucks or multi spindle heads	449733	≤ 9600 rpm
	Tapping Head Output Spindle	H21	4.5-8.0mm (3/16"-5/16") capacity	357193	≤ 1200 rpm

AFDE400/430 - AFDE410/440 - AFD415 - AFDE610/640 - AFDE620 - AFDE625 - AFTE480

	FUNCTION	ORDER CODE	FEATURES	PART NO.	RECOMMENDED SPEED RANGE												
	10mm (3/8") Key Adjustable Chuck Output Spindle	B1	Part No. includes chuck key	327723	≤ 9600												
	Integral Collet Chuck Output Spindle	B2	Up to 7mm (0.276") collet capacity (see page 31 for Collet Range)	326573 384113	≤ 18000												
		R2	Standard Output Assembly Precision Output Assembly														
	Large Integral Collet Chuck Output Spindle	R36	Up to 16mm (0.63") collet capacity (see page 31 for Collets)	389273	≤ 18000												
		B24	No. 2 Jacobs Taper A = 30 (1.18")			326593											
		B32	No. 1 Jacobs Taper A = 24.1 (0.95")														
	Taper Output Spindle and for use with chucks and multi spindle heads	B16	B16 Taper Output A = 34.8 (1.37")	368163	≤ 9600												
	Preset Tooling DIN55058 Output Spindle		<table border="1"> <thead> <tr> <th>ØA</th> <th>ØB</th> <th>C</th> <th>D</th> </tr> <tr> <th>mm</th> <th>mm</th> <th>mm</th> <th>mm</th> </tr> </thead> <tbody> <tr> <td>16</td> <td>25</td> <td>74</td> <td>79</td> </tr> </tbody> </table>	ØA	ØB	C	D	mm	mm	mm	mm	16	25	74	79	326563	≤ 5450
		ØA	ØB	C	D												
mm	mm	mm	mm														
16	25	74	79														
B3	Standard Output Assembly																
	AFD415, AFDE400 Externally Adjustable Screwdriver Head Output Spindle	B5	1/4" fem. hex. drive. Torque range 0.3 - 11 Nm (2.7 - 100 ins. lbs.)	324903	≤ 2100												
		B6	5/16" fem. hex. drive. Torque range 0.3 - 11 Nm (2.7 - 100 ins. lbs.)														
	AFD415, AFDE400/410 Tapping Head Output Spindle	B7	3.5 - 6.5mm (9/64" - 1/4") capacity	92362	≤ 1450												
		B8	4.5 - 8mm (3/16" - 5/16") capacity														
	AFDE600/610 Tapping Head Output Spindle	J19	4.5 - 9.5mm (3/16" - 3/8") capacity For use with B24 output	383813	≤ 1450												